



INCREASE PRODUCTIVITY.
IMPROVE RELIABILITY.
SIMPLIFY DESIGN.

SELECTOR GUIDE





INSTANT ADHESIVES

Instant adhesives are ideal for bonding small- to medium-size parts with close-fitting, smooth surfaces. They provide fast cure speeds and excellent bond strengths to a wide variety of substrates, including hard-to-bond materials. LOCTITE® Instant Adhesives are available in a range of formulations for anything from general purpose repairs to specialty high-performance assembly applications.



Looking for **high temperature** and fast fixture speed?



NEW LOCTITE 402™

Ultra-Performance

An ultra-performing, fast-setting instant adhesive that provides reliable performance under extreme operating temperatures up to 275°F/135°C.

Need fast fixture and **high strength**?



LOCTITE 401™

Surface-Insensitive, Medium Viscosity A fast-setting, surface-insensitive instant adhesive that provides high shear strength on a wide range of materials, including difficult-to-bond substrates.

Want an adhesive that's extra tough?



LOCTITE 435™

Toughened, Medium Viscosity

A toughened, surface-insensitive instant adhesive that delivers increased peel strength and impact-resistance.

Have bondline **aesthetic** or **odor** concerns?



LOCTITE 460™

Low-Odor, Low-Bloom, Low Viscosity A low-viscosity, low-odor, low-bloom instant adhesive which provides rapid bonding of a wide range of materials.

Need to fill large gaps?



LOCTITE 3090™

Two-Component Gel

A unique, two-part instant adhesive that provides gap filling in excess of 0.10" for a wide range of materials.

Looking for bondline **flexibility**?



LOCTITE 4902[™] Flexible, High Viscosity

A highly-flexible instant adhesive that offers high strength in flexing bondlines, and resistance to leaks with excellent sealing capability.

ACCELERATORS & PRIMERS

Designed for use with LOCTITE Instant Adhesives, accelerators speed the cure and increase gap fill, while primers allow for improved adhesion on hard-to-bond substrates.





LOCTITE SF 7452™

Accelerato

An accelerator for the increased cure speed of LOCTITE instant adhesives. It can be either pre-or post-applied.



LOCTITE SF 770™

Polyolefin Primer

A primer used to make polyolefin and other low-energy surfaces suitable for bonding with LOCTITE Instant Adhesives.



CLEANERS

LOCTITE® cleaners and degreasers provide highly-effective, water- and solventbased cleaning of components, worktops, floors, parts and hands. The major factors to consider are drying time, residue, odor, and substrate-compatibility.





LOCTITE SF 7070™

ODC-Free

A non-CFC-based parts cleaner and degreaser formulated specifically to prepare plastic components for bonding with adhesives.



LOCTITE SF 7063™

Fast-Drying

A general-purpose parts cleaner designed for use prior to adhesive bonding and sealing. Test plastics for compatibility.

DISPENSING & CURING EQUIPMENT

LOCTITE offers a full line of dispensing, curing and processing equipment to improve accuracy and increase production. Check out the full line at equipment.loctite.com





INSTANT ADHESIVE SOLUTIONS





PU20 BENCH TOP PERISTALIC DISPENSER

A reliable and effective volumetric dispenser for singlecomponent, low-viscosity adhesives.



DUAL-CHANNEL INTEGRATED RESOVOIR

This dispenser combines a dual-channel dispense controller and resovoir. Well-suited for medium to high-viscosity adhesives.

ADDITIONAL EQUIPMENT FOR INSTANT ADHESIVES

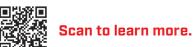
- EQ VA40 CA Volumetric Valve
- Bond-A-Matic® 3000 Dispenser
- Cyanoacrylate Dispense Valve

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- Low-Viscosity Handheld **Applicator**
- Stationary Applicator Valve

ADDITIONAL EQUIPMENT FOR LIGHT CURE ADHESIVES

- EQ CL32 LED Spot System
- EQ VA20 Volumetric Valve
- EQ CL28 CureJet® LED Spot System
- Light Cure Dispense Valve
- EQ CL30 LED Flood System





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